

Date: Thursday, 12/15/2005 2:31:50 PM
User: Linda Lacelle









Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D30291
Job Number	: 25268		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 12/15/2005 S.O. No. : N/A	Drawing Number	: Z_CUSTOM
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>See above date & user</u>	Due Date	: 12/22/2005
Checked & Approved By	: <u>See above date & user</u>	Qty:	0 1 Um: Each
Comment	:		

Additional Product



Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STOCK D3029-1 B CUT PER DRWG D3029 REV. A	
2.0	QC5	INSPECT WORK TO CURRENT STEP
		 N/A
	Comment: INSPECT WORK TO CURRENT STEP	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 IDENTIFY AND STOCK LOCATION <u>397</u>	
4.0	DC	DOCUMENT CONTROL
		
	Comment: DOCUMENT CONTROL INSPECT LEVEL 21 <u>See 05/12/21</u>	

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
05-12-20	1 2	Step 1 & 2 non applicable - springs inspected upon receiving and are already cut per Dwg. permanent change				 05-12-20	 05-12-20

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/12/20
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

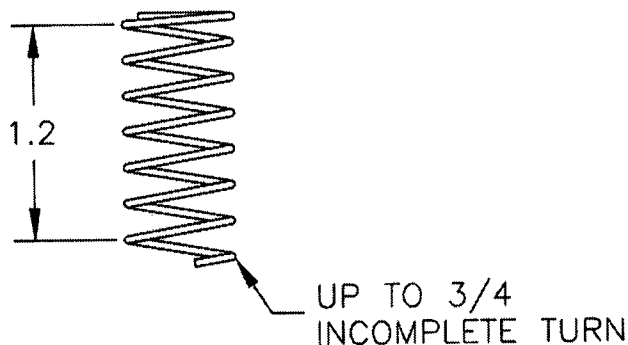
NOTE: Date & initial all entries

DART



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3029	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPRING	SCALE 1:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3029-1

- 1) DIMENSIONS: MEAN DIAMETER: 0.625
PITCH: 0.20
LENGTH: 1.2
- 2) MATERIAL: \emptyset 0.041 PIANO WIRE
- 3) POSSIBLE SUPPLIERS: NORTHERN AERO INDUSTRIES P/N B83605-1
ADAMS SUPPLY LTD., 1/2 OF #65 AJAX SPRING
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01-06-30-1

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